

5/41

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24506
<b>Description:</b> Clip	<b>Part Number:</b>	D3437-3
<b>Dwg:</b> D3437 Rev. A page 2	<b>Qty:</b>	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		05.10.12	2
2	PG	Issue P/O: _____ <b>Email or Ship DXF file to vendor</b> Laser Cut flat pattern per Dwg D3437 <b>Material release note is required</b>			
3	RG	Receive and inspect for transit damage <b>Ensure material release note is attached</b>			
4	QC6	Inspect dimensions as per Dwg D3437			
5	GA	Deburr			
6	GB	Form using DT8778 Die as per Dwg D3437 Dwg Rev. _____			
7	QC5	Inspect work to Step 6			
8	ST	Identify and Stock			
9	AC	Cost / part: 0		05-10-13	
10	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.05.20	New issue	KJ/JLM	

**RELEASED**  
05.05.20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

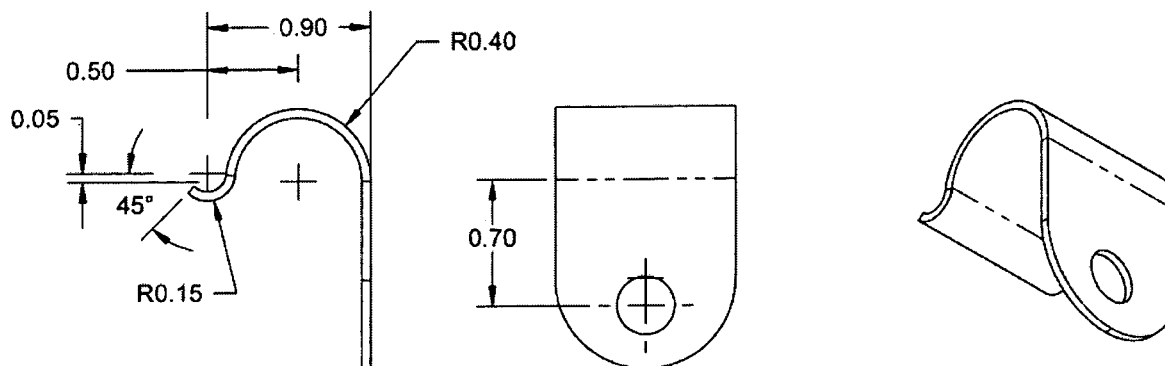
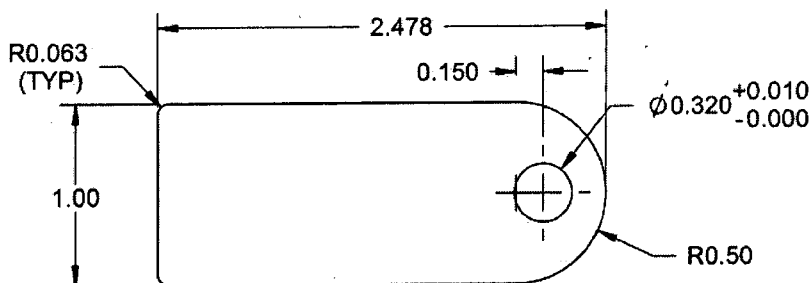
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3437</b>	REV. B SHEET 2 OF 4
DATE <b>05.08.11</b>	TITLE <b>AFT STRUT ASSEMBLY</b>		SCALE 1:2

**RELEASED**05.08.16 *[Signature]***D3437-3 CLIP**  
SCALE 1:1**D3437-3**  
**FLAT PATTERN****D3437-3 CLIP:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.050 THICK (REF DART SPEC M304S18GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERINGWORK ORDER COPY  
MEN  
DATE

WORK ORDER

NO. 24506

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 11, 2005  
07:41 am

Work Order No : 0024506  
Project Name : D3437-3  
Project For : WK541  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3437-3  
Description : Clip  
Manufactured : Yes  
Amount Req'd : 2  
Amount Done : 0  
Start Date : 10-08-05  
Est Finish Date : 10-14-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00